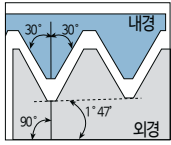
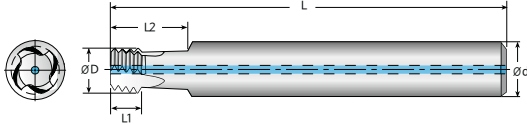


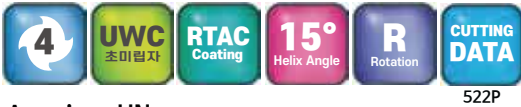
# 4NPTSA

## 4 Flutes Pipe Taper Short Thread Mills for Aluminum

### 4날 알루미늄 관용 테이퍼 나사 가공 짧은 날 쓰레드밀



• 규격 정의 : B.S.2779:1956  
• 공차 등급 : Medium class



American UN

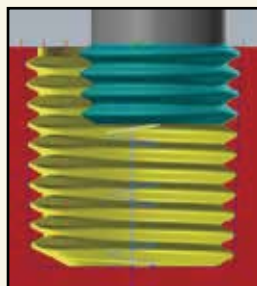
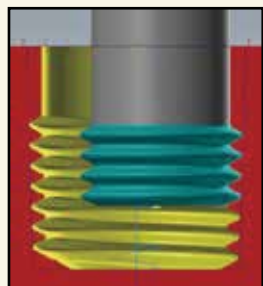
단위 Unit: mm

Order Number	나사 가능 규격 Thread	피치 규격 Pitch (TPI)	날수 Flutes Z	산수 Teeth Zt	날경 Diameter D	나사부 길이 Thread Length L1	유효장 Effective Length L2	전장 Overall Length L	샙크 Shank Dia d
<b>외부 급유형 (Without coolant)</b>									
4NPTSA 0555 105 S06	1/16", 1/8"	27	4	4	5.55	3.8	10.5	60	6
4NPTSA 0937 155 S10	1/4", 3/8"	18	4	4	9.37	5.6	15.5	70	10
4NPTSA 1357 260 S16	1/2", 5/8", 3/4"	14	4	4	13.57	7.3	26	90	16
4NPTSA 1489 335 S16	1", 1 1/4", 1 1/2", 2"	11.5	4	4	14.89	8.9	33.5	105	16

<b>내부 급유형 (With coolant)</b>									
4NPTSA 0555 105 S06C	1/16", 1/8"	27	4	4	5.55	3.8	10.5	60	6
4NPTSA 0937 155 S10C	1/4", 3/8"	18	4	4	9.37	5.6	15.5	70	10
4NPTSA 1357 260 S16C	1/2", 5/8", 3/4", 7/8"	14	4	4	13.57	7.3	26	90	16
4NPTSA 1489 335 S16C	1", 1 1/4", 1 1/2", 2"	11.5	4	4	14.89	8.9	33.5	105	16

나사공구이의수   
경사각도

나사공구이의수   
경사각도



- 나사산 가공시에 4산 기준으로 프로그램 설정하면 게이지 측정이 불가하므로, 3산으로 설정하여 사용하십시오.
- When threading, it is not possible to measure the gauge when setting the program based on 4 threads, so set it to 3 threads and use it.