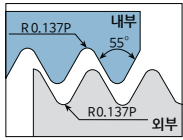
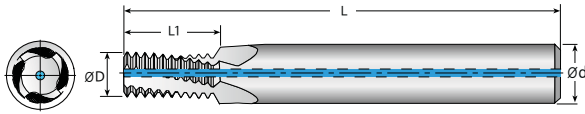


4HBSPS

4 Flutes Pipe Parallel Thread Mills for Stainless Steels

4날 SUS 관용 평행 나사 가공 쓰레드밀



- 규격 정의 : B.S.2779:1956
- 공차 등급 : Medium class

4

UWC
초미립자

HR
Coating

15°
Helix Angle

R
Rotation

CUTTING
DATA

520P

American UN

단위 Unit: mm

Order Number	나사 가능 규격 Thread	피치 규격 Pitch (TPI)	날수 Flutes Z	산수 Teeth Zt	날경 Diameter D	나사부 길이 Thread Length L1	전장 Overall Length L	샙크 Shank Dia d
4HBSPS 060 0942 S06	1/16", 1/8"	28	4	10	6	9.42	60	6
New 4HBSPS 060 1577 S06	1/16", 1/8"	28	4	17	6	15.77	60	6
4HBSPS 080 1387 S08	1/4", 3/8"	19	4	10	8	13.87	65	8
New 4HBSPS 100 2055 S10	1/4", 3/8"	19	4	15	10	20.55	75	10
4HBSPS 120 1882 S12	1/2", 5/8", 3/4"	14	4	10	12	18.82	80	12
New 4HBSPS 140 259 S14	3/8"	19	4	19	14	25.9	85	14
4HBSPS 160 378 S16	1", 1 1/4", 1 1/2", 2"	11	4	16	16	37.8	105	16
New 4HBSPS 160 3333 S16	1/2", 5/8", 3/4", 7/8"	14	4	18	16	33.33	95	16
New 4HBSPS 160 5165 S16	1", 1 1/4", 1 1/2", 2", 2 1/2"	11	4	22	16	51.65	120	16

외부 급유형 (Without coolant)

내부 급유형 (With coolant)								
Order Number	나사 가능 규격 Thread	피치 규격 Pitch (TPI)	날수 Flutes Z	산수 Teeth Zt	날경 Diameter D	나사부 길이 Thread Length L1	전장 Overall Length L	샙크 Shank Dia d
4HBSPS 060 0942 S06C	1/16", 1/8"	28	4	10	6	9.42	60	6
New 4HBSPS 060 1577 S06C	1/16", 1/8"	28	4	17	6	15.77	60	6
4HBSPS 080 1387 S08C	1/4", 3/8"	19	4	10	8	13.87	65	8
New 4HBSPS 100 2055 S10C	1/4", 3/8"	19	4	15	10	20.55	75	10
4HBSPS 120 1882 S12C	1/2", 5/8", 3/4"	14	4	10	12	18.82	80	12
New 4HBSPS 140 259 S14C	3/8"	19	4	19	14	25.9	85	14
4HBSPS 160 378 S16C	1", 1 1/4", 1 1/2", 2"	11	4	16	16	37.8	105	16
New 4HBSPS 160 3333 S16C	1/2", 5/8", 3/4", 7/8"	14	4	18	16	33.33	95	16
New 4HBSPS 160 5165 S16C	1", 1 1/4", 1 1/2", 2", 2 1/2"	11	4	22	16	51.65	120	16