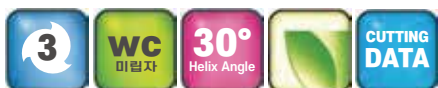


- **아크릴, ABS, 목업, 알루미늄 등 비철, 비금속 피삭재 가공**
- 짧은 날장 채택으로 떨림을 최소화 하였습니다
- 고속, 고이송 작업시 짧은 날장을 채택하여 공구의 강성이 우수합니다.
- 인선부 강성을 보강하여 날부치형용 최소화 하였습니다.
- 미립자 초경합금을 채택하여 내마모성이 좋습니다.

- Endmills for Acryl, A.B.S, Aluminum, non-ferrous and non-metallic materials

- Minimize chattering by short flute design.
- Excellent tool rigidity by short flute design at high speed, feed machining.
- Reinforced edge design for preventing edge chipping.
- Excellent wear resistance by applying fine WC grade.



Sharp Edge 502P

Condition	D Size	D Tolerance	Condition	D Size	D Tolerance
$\varnothing D \neq \varnothing d$	$\varnothing 2 \sim 6$	$+0 \sim -0.01\text{mm}$	$\varnothing D = \varnothing d$	$\varnothing 4 \sim 6$	$-0.005 \sim -0.015\text{mm}$
	$\varnothing 6.1 \sim 25$	$+0 \sim -0.015\text{mm}$		$\varnothing 8 \sim 12$	$-0.01 \sim -0.025\text{mm}$
				$\varnothing 16$	$-0.015 \sim -0.03\text{mm}$

단위 : mm

[illegible][illegible]